

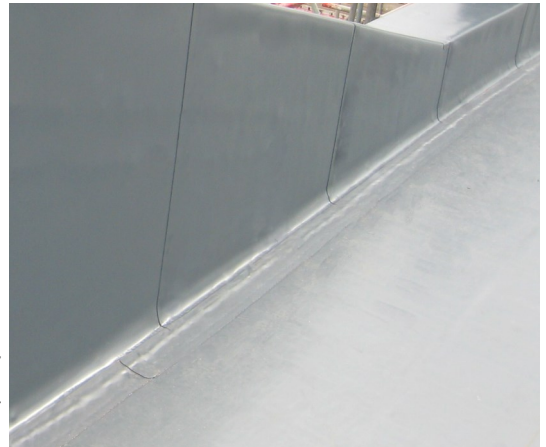
P R O D U C T D A T A S H E E T**P H Y S I C A L C H A R A C T E R I S T I C S**

| Ruvitex Adhesive Contact 'a' | |
|---|---|
| Appearance | Amber |
| Base | Nitrile |
| Solids | Approximately 27% |
| Viscosity | Approximately 1500 cps |
| Tack life | 1–5 mins |
| Coverage | Approximately 3 sqm per litre depending on temperature. |
| Cleaner | Solvent 3 or 4 |
| Flash point | See MSDS |
| Shelf life (under recommended storage conditions) | 12 months @ 6–25C |
| Any other essential data | Observe storage conditions carefully |

Ruvitex Adhesive Contact 'a' two way stick or contact adhesive suitable for bonding Ruvitex PVC membranes to a variety of substrates including tissue faced polyurethane insulation, plywood/OSB and timber. **Ruvitex Adhesive Contact 'a'** is generally used to bonded membranes to vertical surfaces such as up-stand details etc.

Application

Apply adhesive to both surfaces. Allow to dry for 5 minutes or until the adhesive film no longer transfers to the fingers. Join the two surfaces taking care not to trap air and use as much pressure as possible in consolidating the bond.

**Assembly**

Bring the two dry coated surfaces into contact and press together over the whole bond area. Hand pressure is normally sufficient, but when applicable a hand roller may be used. Sustained pressure is unnecessary.

In conditions of high humidity a 'bloom' may form on the surface. This reduces tack and inhibits coalescence. It is not advisable to apply and use the adhesive under these conditions.

The adhesive and roof temperature during application **must not be below 6°C or in excess of 25°C** as the performance of the adhesive will be **dramatically reduced**.

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